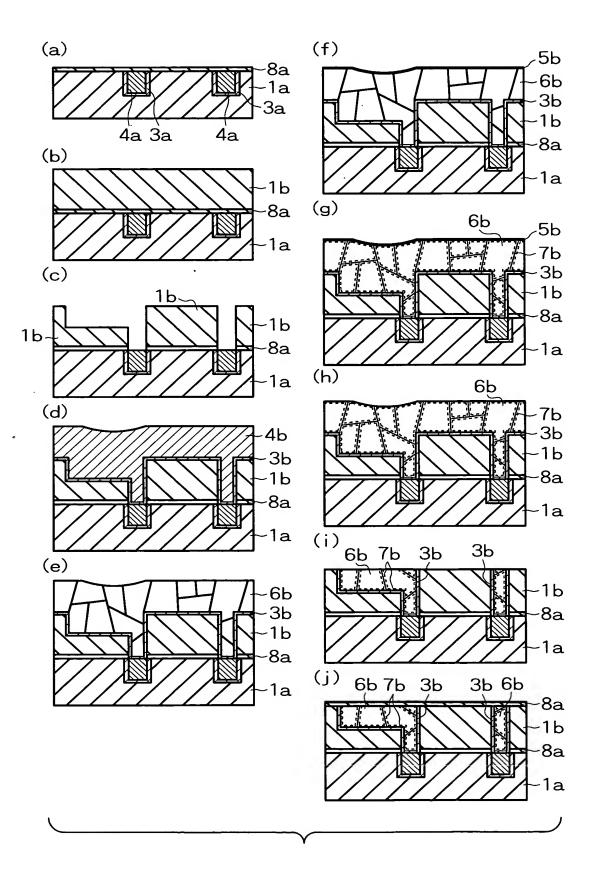


FIG.2

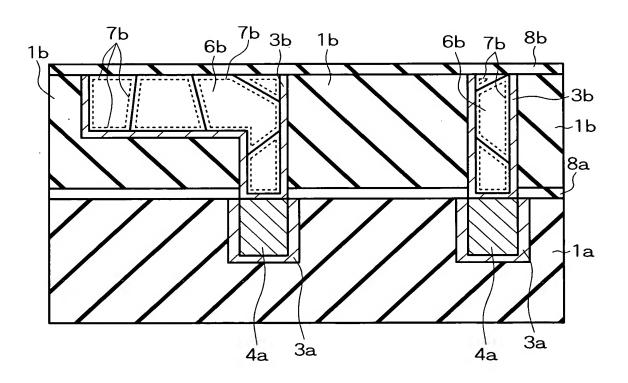


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10 mm - 10 mm - 10

10/538306

FIG.3



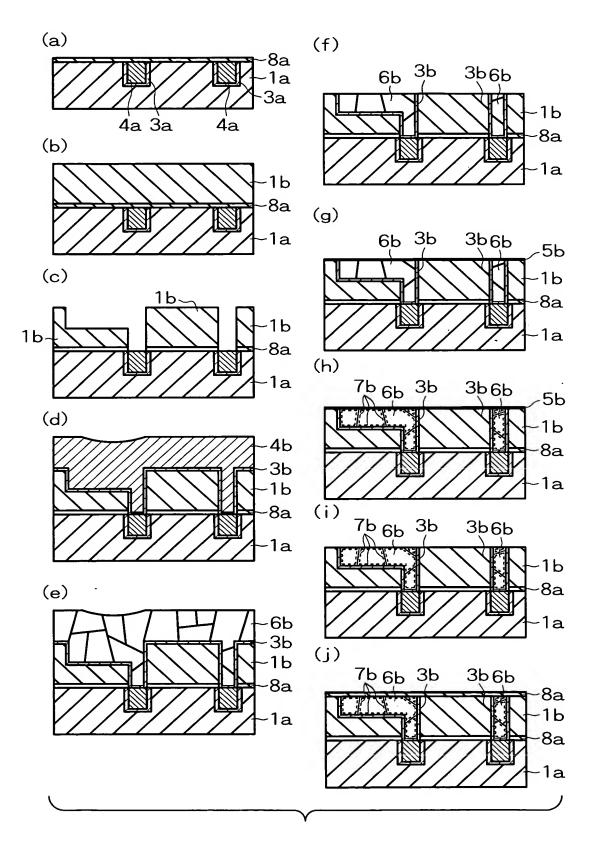
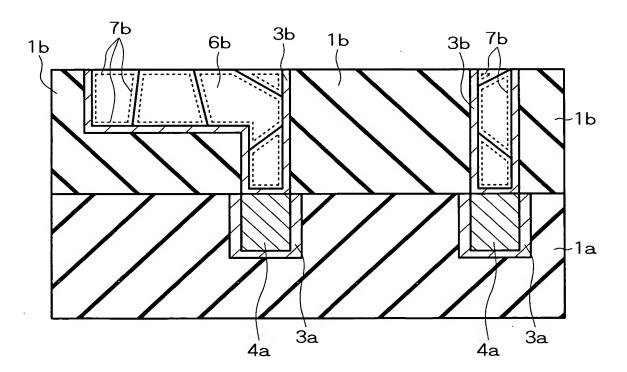
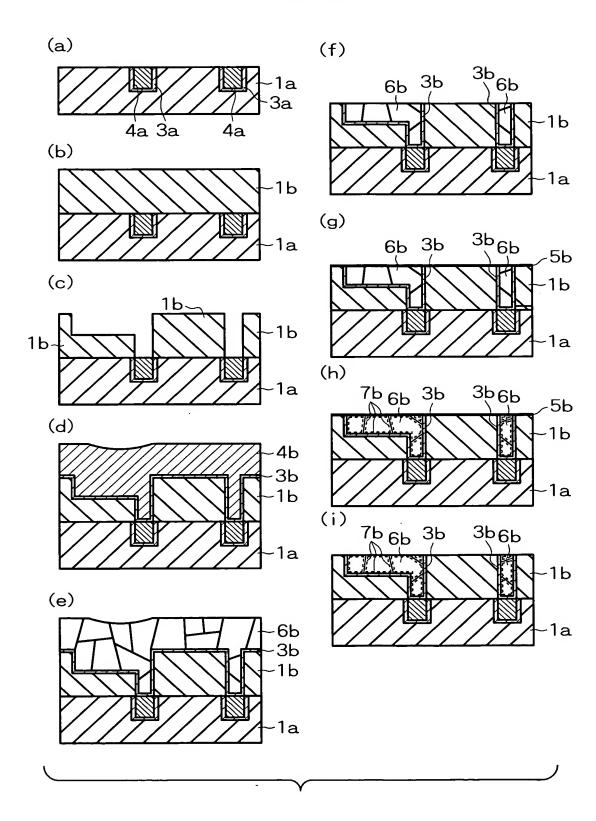
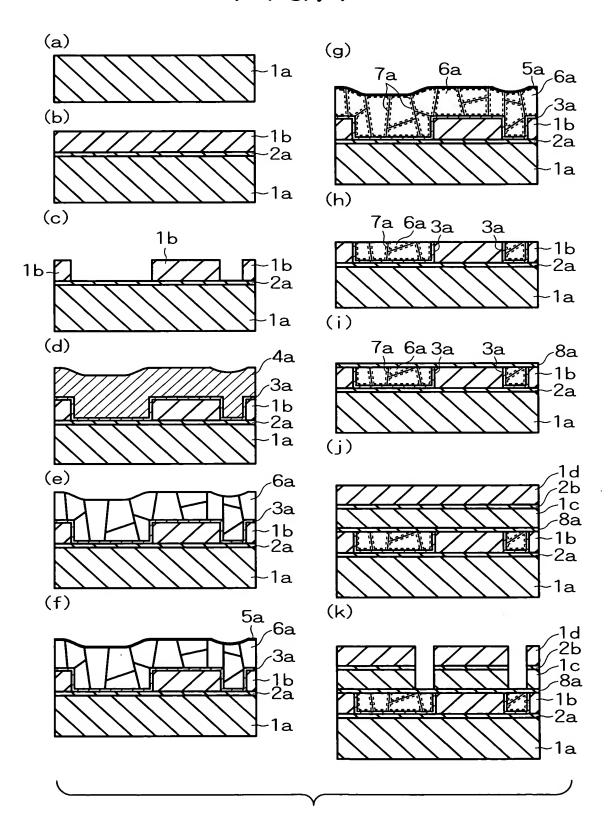


FIG.5



18 8 7 1 1 Ex





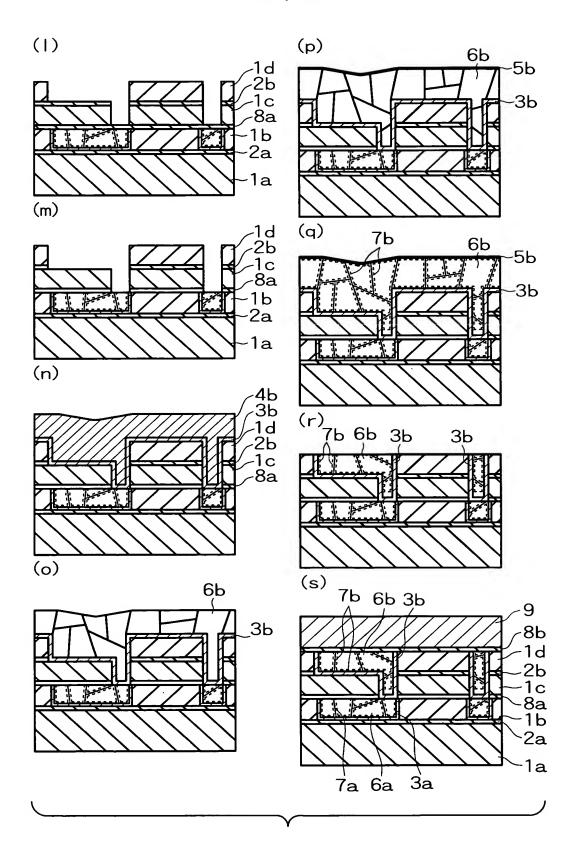
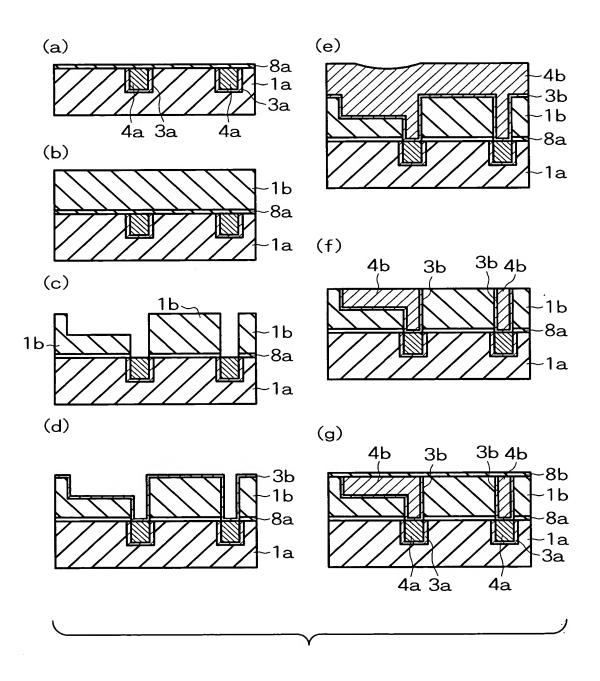
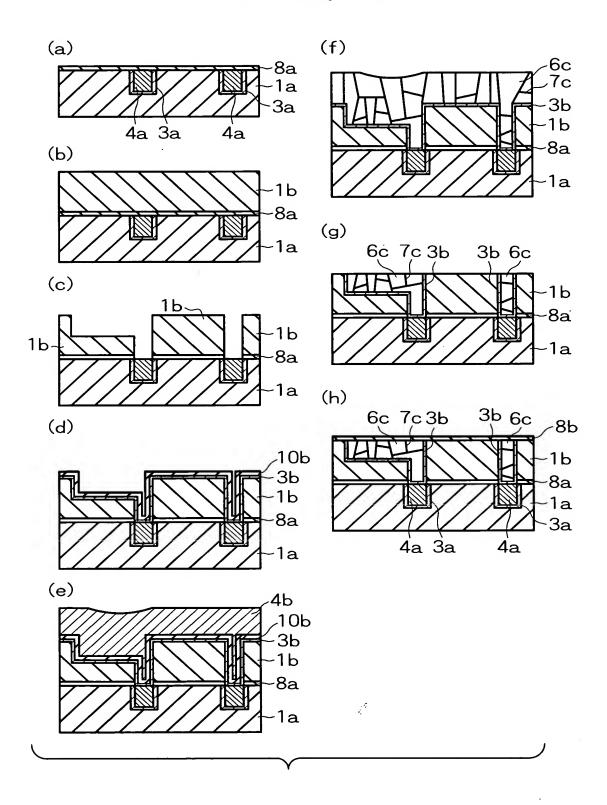
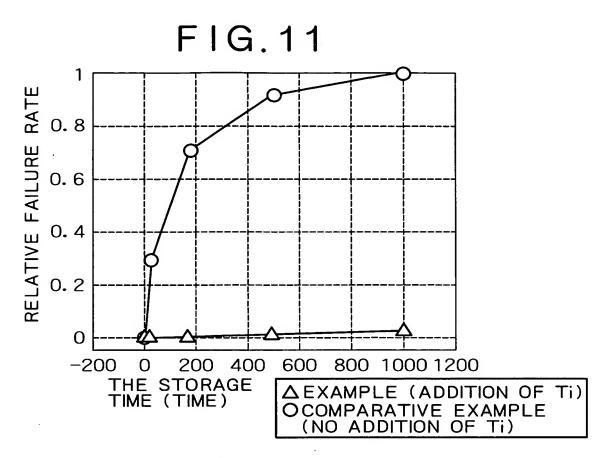
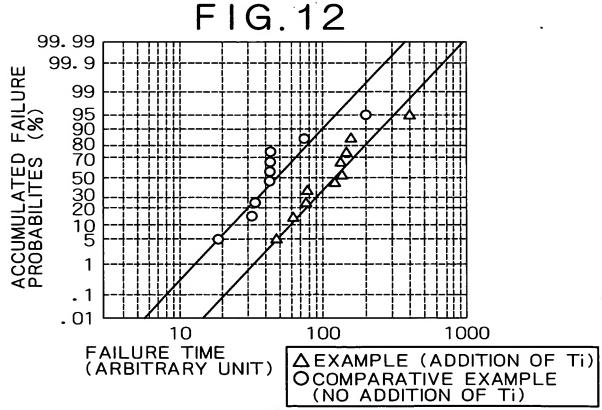


FIG.9



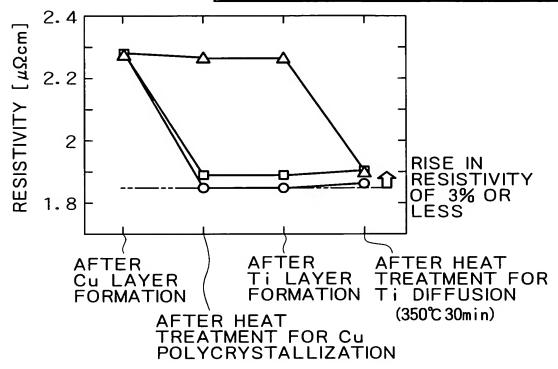












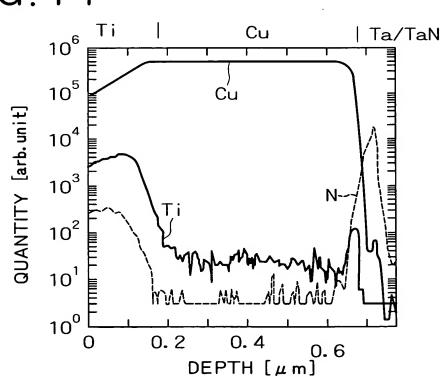


FIG. 15

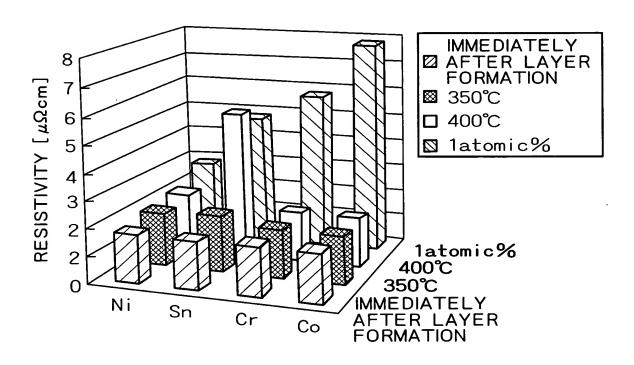
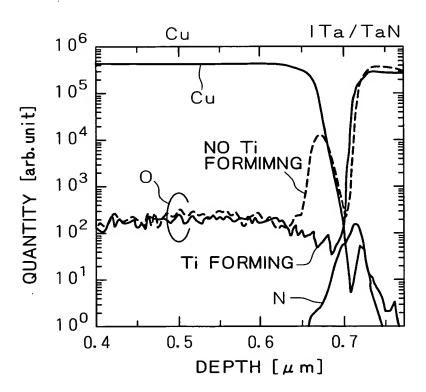
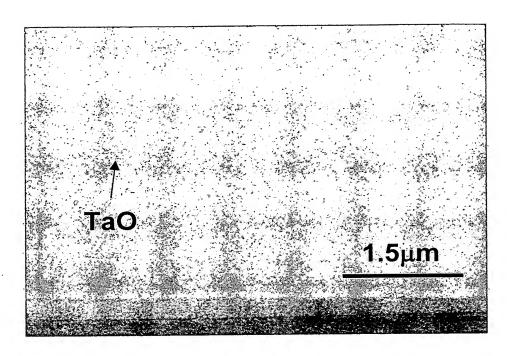
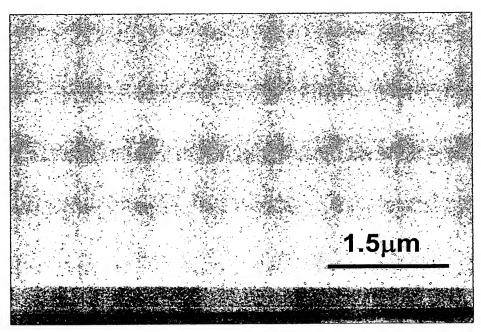


FIG. 16





(a) NO Ti FORMING



(b) Ti FORMING